ABSOLUTE Solar Digimatic Indicator ID-S

543 Series - With Simple Design

FEATURES

- Mitutoyo's unique ABSOLUTE sensor automatically restores the last origin position when the indicator is turned on. This allows quick-start operation, which is particularly useful in multipoint measurement.
- Measurement tool with a solar power source. Ready for use from 40 lux illumination.
- Similar in size to Series 2 dial indicators.
- SPC output provided.
- Two large buttons (three on inch/mm models) improve functionality.





SPECIFICATIONS

Inch/Metric

with 3/8" dia. Stem, #4-48UNF Thread

| Order | Model | Range | Resolution | Accuracy | | Measuring Force | Back Type |
|----------|-------------|------------|-----------------|----------------|-----------------|--------------------|-----------|
| 543-502 | ID-S112ES | .5"/12.7mm | .00005"/0.001mm | .0001"/0.003mm | 3/8" (ANSI/AGD) | 1.5N or less | Lug Back |
| 543-502B | ID-S112ESB | .5"/12.7mm | .00005"/0.001mm | .0001"/0.003mm | 3/8" (ANSI/AGD) | 1.5N or less | Flat Back |
| 543-507 | ID-S1012ES | .5"/12.7mm | .0005 "/0.01mm | .001 "/0.02mm | 3/8" (ANSI/AGD) | 1.5N or less | Lug Back |
| 543-507B | ID-S1012ESB | .5"/12.7mm | .0005 "/0.01mm | .001 "/0.02mm | 3/8" (ANSI/AGD) | 1.5N or less | Flat Back |

| Metric |
|--------|
|--------|

with 8mm dia. Stem, M2.5x.45 Thread

| Order | Model | Range | Resolution | Accuracy | Stem Diameter | Measuring Force | Back Type |
|----------|------------|--------|------------|----------|---------------|-----------------|-----------|
| 543-500 | ID-S112S | 12.7mm | 0.001mm | 0.003mm | 8mm (ISO) | 1.5N or less | Lug Back |
| 543-500B | ID-S112SB | 12.7mm | 0.001mm | 0.003mm | 8mm (ISO) | 1.5N or less | Flat Back |
| 543-505 | ID-S1012S | 12.7mm | 0.01mm | 0.02mm | 8mm (ISO) | 1.5N or less | Lug Back |
| 543-505B | ID-S1012SB | 12.7mm | 0.01mm | 0.02mm | 8mm (ISO) | 1.5N or less | Flat Back |

Inch/Metric with 8mm dia. Stem, M2.5x.45 Thread

| | Order | Model | Range | Resolution | Accuracy | Stem Diameter | Measuring Force | Back Type |
|----------|---|-------------|-----------------|-----------------|----------------|---------------|-----------------|-----------|
| | 543-501 ID-S112MS .5"/12.7mm .00005"/0 | | .00005"/0.001mm | .0001 "/0.003mm | 8mm (ISO) | 1.5N or less | Lug Back | |
| 543-501B | | ID-S112MSB | .5"/12.7mm | .00005"/0.001mm | .0001"/0.003mm | 8mm (ISO) | 1.5N or less | Flat Back |
| 543-506 | | ID-S1012MS | .5"/12.7mm | .0005"/0.01mm | .001"/0.02mm | 8mm (ISO) | 1.5N or less | Lug Back |
| | 543-506B | ID-S1012MSB | .5"/12.7mm | .0005"/0.01mm | .001"/0.02mm | 8mm (ISO) | 1.5N or less | Flat Back |

Technical Data

Accuracy: Refer to the list of specifications

Resolution: 0.01mm, 0.001mm, .00005"/0.001mm, or

.0005"/0.01mm

Display: LCD

Length Standard: ABSOLUTE electrostatic capacitance-type

linear encoder

Max. Response Speed: Unlimited Measuring Force: Refer to the list of specifications

Solar Battery* Dust/Water Protection Level: IP42 *Can be used continuously above 40 lux

Function

Origin Set, Counting Direction Switching, in/mm conversion

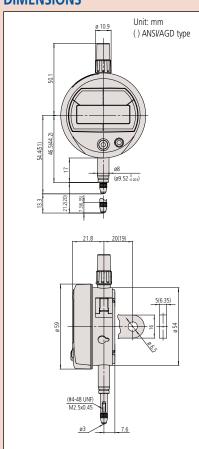
Optional Accessories

21EZA198 Lifting lever (mm) 21EZA199 Lifting lever (inch) Lifting cable 540774 21EZA105 Lifting knob (mm) Lifting knob (inch) 21EZA150 905338 SPC cable (1m) 905409 SPC cable (2m) Backs (See page F-33.) Contact points (See page F-34.)

About the charge function:

Reserve capacity allows a fully charged ID-S Solar to be used for about 3.5 hours under light conditions below the minimum level. The charging time differs depending on the environment, but it usually takes about 1.5 hours for a fully discharged ID-S Solar to fully recharge under light conditions of 500 lux.

DIMENSIONS



SERIES 543 — with Simple Design







Technical Data

Accuracy: Refer to the list of specifications Resolution: 0.01mm, 0.001mm, .0005"/0.01mm, .0001"/0.001mm or .00005"/0.001mm

Length standard: ABSOLUTE electrostatic capacitance-type

linear encoder

Max. response speed: Unlimited

Measuring force: Refer to the list of specifications

SR44 (1 pc.), **938882**

Battery life: Approx. 20,000 hours under normal use Dust/Water protection level: IP42 (IP53: 543-794B,

543-795B, 543-796B)

Inspection certificate is included.

Function

Origin-set, Zeroset, Counting direction switching, Power ON/OFF, Data output,

inch/mm conversion (on inch/metric models only)

Low voltage, Counting value composition error,

Optional Accessories

SPC cable (40" / 1m) SPC cable (80" / 2m) 905338: 905409:

21EZA198: Spindle lifting lever (ISO/JIS type) 21EZA199: Spindle lifting lever (ANSI/AGD type) 540774: Spindle lifting cable (stroke: .4" / 10mm)

21EZA105 Lifting knob (mm) Lifting knob (inch) 21EZA150

Spare rubber boot (for dust-proof type) 125317:

Backs (See page F-33.) Contact points (See page F-34.)

FEATURES

- After the initial zero-setting with the Origin button, the repeated absolute positioning is no longer necessary over entire battery
- Unlimited response speed eliminates overspeed errors
- Similar in size to standard Series 2 dial indicators.
- SPC data output.





SPECIFICATIONS

| Inch/Metric | Stem dia | | ISO/JIS type ANSI/AGD type | | | | |
|-----------------|--------------|-------------|----------------------------|------------|----------|-----------------|------------|
| Resolution | Range | Orde | er No. | Model | Accuracy | Measuring force | Remarks |
| | | w/ lug back | w/ flat-back | | | | |
| .00005"/0.001mm | .5" / 12.7mm | 543-792 | 543-792B | ID-S112EX | ±.0001" | 1.5N or less | _ |
| .00005"/0.001mm | .5" / 12.7mm | 543-796 | 543-796B | ID-S112PEX | ±.0001" | 2.5N | Dust-proof |
| .0001"/0.001mm | .5" / 12.7mm | 543-793 | 543-793B | ID-S112TX | ±.0001" | 1.5N or less | _ |
| .0005"/0.01mm | .5" / 12.7mm | 543-783 | 543-783B | ID-S1012EX | ±.0010" | 1.5N or less | _ |

| Inch/Metric Stem ø 8mm, M2.5 x 0.45 Thread |
|--|
|--|

12.7mm

| Resolution | Range | Order No. | | Model | Accuracy | Measuring force | Remarks |
|-----------------|--------------|-------------|--------------|------------|----------|-----------------|------------|
| | | w/ lug back | w/ flat-back | | | | |
| .00005"/0.001mm | .5" / 12.7mm | 543-791 | 543-791B | ID-S112MX | ±.0001" | 1.5N or less | _ |
| .00005"/0.001mm | .5" / 12.7mm | 543-795 | 543-795B | ID-S112PMX | ±.0001" | 2.5N or less | Dust-proof |
| .0005"/0.01mm | .5" / 12.7mm | 543-782 | 543-782B | ID-S1012MX | ±.0008" | 1.5N or less | _ |

| | JULI DE | JIIIII, IVIZ.J X U. | 45 Illicau | | | | |
|------------|---------|---------------------|--------------|-----------|----------|-----------------|------------|
| Resolution | Range | Orde | Order No. | | Accuracy | Measuring force | Remarks |
| | | w/ lug back | w/ flat-back | | | | |
| 0.001mm | 12.7mm | 543-790 | 543-790B | ID-S112X | 0.003mm | 1.5N or less | _ |
| 0.001mm | 12.7mm | 543-794 | 543-794B | ID-S112PX | 0.003mm | 2.5N or less | Dust-proof |

ID-S1012X

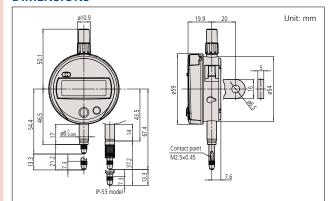
0.02mm

543-781B

DIMENSIONS

Metric

0.01mm



Stem a 8mm M2 5 v 0.45 Thread

543-781

Note 1: Dimensions of the inch (ANSI/ AGD Type) dial indicator partly differ from those of the metric (ISO/JIS Type) indicator.

1.5N or less

Note 2: Inch (ANSI/AGD Type) dial indicators are provided with a stem of 3/8" dia. and #4-48UNF thread mount for the contact point.



SERIES 575 — With Slim and Simple Design

FEATURES

- Slim digital indicator with low price.
- Large LCD and simple key operation.
- After the initial origin setting, the ID-U no longer needs absolute positioning over entire battery life; the origin is remembered even after power-off.
- Ideal for installation into measuring devices because of compact design and long battery life.
- Employing the ABSOLUTE linear encoder, the ID-U always displays the spindle "Absolute Position" from the origin at power-on. Also unlimited response speed eliminates over-speed errors.
- Flat back type only has no option for backs.
- SPC data output.



SPECIFICATIONS

.0005"/0.01mm 1" / 25.4mm

| Inch/Metric | Stem dia | . 3/8", #4-48 UN | F Thread | ISO/JIS type | e ANSI/AG |
|---------------|-------------|------------------|-----------|--------------|-----------------|
| Resolution | Range | Order No. | Model | Accuracy | Measuring force |
| .0005"/0.01mm | 1" / 25.4mm | 575-123 | ID-U1025E | .0008" | 1.8N or less |
| | 1 | | | | |

ID-U1025M

.0008"

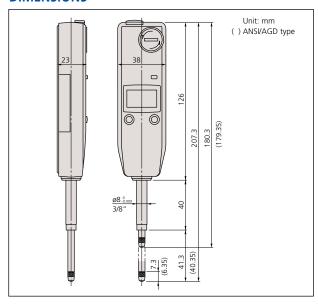
1.8N or less

| L / N. A | | | | | |
|-------------|--------|------------------|-----------|----------|-----------------|
| Inch/Metric | Stem ø | ø 8mm, M2.5 x 0. | 45 Thread | | |
| Resolution | Range | Order No. | Model | Accuracy | Measuring force |

575-122

| Metric | Stem ø | 8mm, M2.5 x 0.4 | 45 Thread | | |
|------------|--------|-----------------|-----------|----------|-----------------|
| Resolution | Range | Order No. | Model | Accuracy | Measuring force |
| 0.01mm | 25.4mm | 575-121 | ID-U1025 | 0.02mm | 1.8N or less |

DIMENSIONS







Technical Data

Refer to the list of specifications Accuracy: 0.01mm or .0005"/0.01mm, Resolution:

LCD

Length standard: ABSOLUTE electrostatic capacitance type

linear encoder Max. response speed: Unlimited

Measuring force: Refer to the list of specifications

Battery: SR44 (1 pc.), **938882**Battery life: Approx. 20,000 hours under normal use

Dust/Water protection level: IP42

Function

Origin-set, Zeroset, Counting direction switching, Power

ON/OFF, Data output,

inch/mm conversion (on inch/metric models only) Low voltage, Counting value composition error,

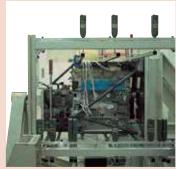
Over-flow error

Optional Accessories

SPC cable (40" / 1m) SPC cable (80" / 2m) 905338: 905409:

540774: Spindle lifting cable (stroke: .4" / 10mm)

Contact points (See page F-34.)



Application example

SERIES 543 — Standard Type

Absolute System Patented by MITUTOYO



Technical Data

Accuracy: Refer to the list of specifications

.00005"/0.001mm type*

Resolution: 0.01mm type 0.001mm type* .0005"/0.01mm type

0.001mm/0.01mm .0005"/0.01mm .0005"/.0001"/.00005" /0.01mm/0.001mm

* Switchable resolution

Display: LCD

Length standard: ABSOLUTE electrostatic capacitance type

linear encoder

Max. response speed: Unlimited

Measuring force: Refer to the list of specifications

Battery: SR44 (1 pc.), **938882**Battery life: Approx. 7,000 hours under normal use

Dust/Water protection level: IP42 Inspection certificate is included

Function

Origin-set/Preset, Zeroset, go/no-go judgment, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only) Alarm: Low voltage, Counting value composition error, Over-flow error, Tolerance limit setting error Internal calculations using the simple formula of

[F(x) = Ax] are available. **Optional Accessories**

905338: SPC cable (40" / 1m) 905409 SPC cable (80" / 2m)

21EZA198: Spindle lifting lever (ISO/JIS type)* 21EZA199: Spindle lifting lever (ANSI/AGD type)*

Spindle lifting knob (12.7mm/.5"ISO/JIS type)** Spindle lifting knob(12.7mm/.5"ANSI/AGD 21EZA105: 21EZA150:

21EZA197: Spindle lifting knob (25.4mm/1", 50.8mm/2"

21EZA200: Spindle lifting knob (50.8mm/2") 540774: Spindle lifting cable (stroke: (1"/ 25.4mm) 02ACA571: Auxiliary spindle spring for 25mm/1" models*** 02ACA773: Auxiliary spindle spring for 50mm/2" models***

Backs (See page F-33.)

*Can be used on 12mm/.5" models only. *Can be used on 12mm/.5" models only. *Not available for low measuring force models. **Required when orienting gage upside down.

FEATURES

- Similar in size to Series 2 dial indicators.
- Large, easy-to-read LCD.
- Go/no-go judgment can be performed by setting upper and lower tolerance limits. The judgment result (go/no-go) can be displayed in full-size characters.
- The positive/negative count resulting from the spindle's up/down movement can be toggled.
- Internal calculations using the simple formula of [F(x) = Ax) are available.
- Employing the ABSOLUTE linear encoder, the ID-C always displays the spindle "Absolute Position" from the origin at power-on. Also unlimited response speed eliminates over-speed errors.
- The ID-C indicator face can be rotated 330° to an appropriate angle for easy reading.
- With SPC data output.





SPECIFICATIONS

| Inch/Metric = | #4-48 UNF Thre | ead | | ISO/JIS type | ANSI/AGD type | | |
|------------------|----------------|----------------------------|----------|--------------|---------------|-----------------|---------------------|
| Resolution | Range | Order No. (w/lug, flat- | -back) | Model | Accuracy | Measuring force | Remarks |
| .00005"/0.001mm* | .5" / 12.7mm | 543-392 | 543-392B | ID-C112EXB | .0001" | 1.5N or less | _ |
| .00005"/0.001mm* | .5" / 12.7mm | 543-396 | 543-396B | ID-C112CEX | .0001" | 0.4N - 0.7N | Low measuring force |
| .00005"/0.001mm* | 1" / 25.4mm | - | 543-472B | ID-C125EXB | .0001" | 1.8N or less | _ |
| .00005"/0.001mm* | 2" / 50.8mm | - | 543-492B | ID-C150EXB | .0002" | 2.3N or less | _ |
| .0005"/0.01mm | .5" / 12.7mm | 543-402 | 543-402B | ID-C1012EX | .001" | 0.9N or less | _ |
| .0005"/0.01mm | .5" / 12.7mm | 543-406 | 543-406B | ID-C1012CEX | .001" | 0.2N - 0.5N | Low measuring force |
| .0005"/0.01mm | 1" / 25.4mm | _ | 543-476B | ID-C1025EXB | .001" | 1.8N or less | _ |
| .0005"/0.01mm | 2" / 50.8mm | _ | 543-496B | ID-C112CEXB | .0016" | 2.3N or less | _ |

^{*} Switchable Resolution Type

| Inch/Metric | Stem ø 8mm, | M2.5 x 0.45 Thread |
|-------------|-------------|--------------------|

| Resolution | Range | Order No. | | Model | Accuracy | Measuring | Remarks |
|------------------|--------------|---------------|----------|-------------|----------|--------------|---------------------|
| | | (w/lug, flat- | ·back) | | | force | |
| .00005"/0.001mm* | .5" / 12.7mm | 543-391 | 543-391B | ID-C112MX | .0001" | 1.5N or less | _ |
| .00005"/0.001mm* | .5" / 12.7mm | 543-395 | 543-395B | ID-C112CMX | .0001" | 0.4N - 0.7N | Low measuring force |
| .00005"/0.001mm* | 1" / 25.4mm | _ | 543-471B | ID-C125MXB | .0001" | 1.8N or less | _ |
| .00005"/0.001mm* | 2" / 50.8mm | _ | 543-491B | ID-C150MXB | .0002" | 2.3N or less | _ |
| .0005"/0.01mm | .5" / 12.7mm | 543-401 | 543-401B | ID-C1012MX | .001" | 0.9N or less | _ |
| .0005"/0.01mm | .5" / 12.7mm | 543-405 | 543-405B | ID-C1012CMX | .001" | 0.2N - 0.5N | Low measuring force |
| .0005"/0.01mm | 1" / 25.4mm | _ | 543-475B | ID-C1025MXB | .001" | 1.8N or less | _ |
| .0005"/0.01mm | 2" / 50.8mm | _ | 543-495B | ID-C1050MXB | .0016" | 2.3N or less | _ |

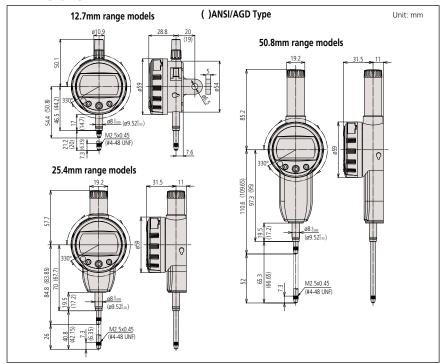
^{*} Switchable Resolution Type

Metric Stem ø 8mm, M2.5 x 0.45 Thread

| Resolution | Range | Order No. (w/lug, flat-back) | | Model | Accuracy | Measuring force | Remarks |
|------------|--------|---------------------------------|----------|------------|----------|-----------------|---------------------|
| 0.001mm* | 12.7mm | 543-390 | 543-390B | ID-C112X | 0.003mm | 1.5N or less | _ |
| 0.001mm* | 12.7mm | 543-394 | 543-394B | ID-C112CX | 0.003mm | 0.4N - 0.7N | Low measuring force |
| 0.001mm* | 25.4mm | _ | 543-470B | ID-C125XB | 0.003mm | 1.8N or less | _ |
| 0.001mm* | 50.8mm | _ | 543-490B | ID-C150XB | 0.006mm | 2.3N or less | _ |
| 0.01mm | 12.7mm | 543-400 | 543-400B | ID-C1012X | 0.02mm | 0.9N or less | _ |
| 0.01mm | 12.7mm | 543-404 | 543-404B | ID-C1012CX | 0.02mm | 0.2N - 0.5N | Low measuring force |
| 0.01mm | 25.4mm | _ | 543-474B | ID-C1025XB | 0.03mm | 1.8N or less | _ |
| 0.01mm | 50.8mm | _ | 543-494B | ID-C1050XB | 0.04mm | 2.3N or less | _ |

^{*} Switchable Resolution Type

DIMENSIONS



330° Rotary display

The display can be rotated 330°, allowing use at a position where you can easily read the measurement value.



Calculation: f(x) = Ax

Mounting the **ID-C** on a measuring jig and setting the multiplying factor A (to any value) allows direct measurement without using a conversion table and improves measurement efficiency.





Application example

Function locking

Ensures reliability of measurement by locking the settings to prevent preset function settings from being changed by mistake





Setting measuring force on low measuring force models.

•543-404/404B/405/405B/406/406B

| Spindle orientation | Spring | Weight (approximately 0.1N) | Maximum measuring force |
|---------------------|--------|--------------------------------|-------------------------|
| Pointing vertically | Yes | Yes | 0.5N |
| | Yes | No | 0.4N |
| downward | No | Yes | 0.3N |
| | No | No | 0.2N |
| Horizontal | Yes | No | 0.2N |

Note: Operation using configurations other than shown above is not guaranteed.

•543-394/394B/395/395B/396/396B

| | Spindle orientation | Spring | Weight (approximately 0.1N) | Maximum measuring force |
|--|------------------------------|---------|--------------------------------|-------------------------|
| | Pointing vertically downward | Yes | Yes | 0.7N |
| | | Yes | No | 0.6N |
| | | No | Yes | 0.4N |
| | | No | No | Not guaranteed |
| | Horizontal | Not gua | ranteed | |

Note: Operation using configurations other than shown above is not guaranteed. \\

SERIES 543 — Calculation Type





Technical Data

Refer to the list of specifications Accuracy:

Resolution: 12 Steps

.00005/.0001/.0005" 0.001/0.01mm

Display: LCD

Length standard: ABSOLUTE electrostatic capacitance-type

linear encoder Max. response speed: Unlimited

Measuring force: Refer to the list of specifications

CR2032 (1 pc.), **05SAA217** Battery life: Approx. 12 months under normal use

Equivalent to IP-42*1 IP Rating:

Key Lock, Parameter Lock, PC-USB Input, Analog Bar, FAST measurement frequency, Preset (up to 3 values), Tolerance Judgment, Peak Detection, Calculation, inch/mm conversion (on inch/metric models only), Counting direction switching, Data Output

Low voltage, Counting value composition error, Alarm:

Over-flow error, Tolerance limit setting error

Optional Accessories

905338: Connecting Cable (1m) Connecting Cable (2m) 905409: 21EZA313: Parameter Setting USB Cable

21EZA198: Spindle lifting lever (12.7mm ISO/JIS type) 21EZA199: Spindle lifting lever (12.7mm ASME/AGD type) 21EZA105: Lifting Knob (12.7mm/.5" ISO/JIS Models) 21EZA150: Lifting Knob (12.7mm/.5" ASME/AGD Models) Lifting Knob (for 25.4/1"mm models) 21EZA197: 21EZA200: Lifting Knob (for 50.8/2"mm models)

540774: Spindle lifting cable Backs (See page F-33.) Contact points (See page F-34.)

- The new Calculation-Type Digimatic Indicator features both a Key-Lock and Parameter-Lock to prevent accidental changing of settings
- Improved parameter setting software makes easy to set all available parameters, and determine and upload the proper coefficients for calculation. (optional)
- Fast measurement frequency allows the user to increase the number of readings per second from 10 to 50, allowing higher accuracy measurements of TIR and MAX/MIN.
- An analog bar provides easy-to-read values when scanning for Max, Min, and TIR Values.
- The Absolute Digimatic indicator performs internal calculations using the formula Ax+B+Cx-1 (assuming spindle displacement as x) while the specified coefficients A, B and C can be set with respect to the purpose of measurement or dimensions of the fixtures. This unique features allows you to read your measurements directly, without the need for conversions.



SPECIFICATIONS

FEATURES

| ISO/JIS type | ANSI/AGD t |
|--------------|--------------|
| 150/315 type | 711451771000 |

| Inch/Metric | Stem dia. 3/8" #4-48 UNF Thread |
|-------------|---------------------------------|
|-------------|---------------------------------|

| Resolution | Range | Order No.* | Model | Accuracy | Measuring Force |
|---------------------|------------|------------|-------------|------------------|-----------------|
| .00005/.0001/.0005" | .5"/12.7mm | 543-342B | ID-C112REXB | ±.00010"/0.003mm | 1.5N or less |
| 0.001/0.01mm | 1"/25.4mm | 543-592B | ID-C125REXB | ±.00010"/0.003mm | 1.8N or less |
| Selectable | 2"/50.8mm | 543-597B | ID-C150REXB | ±.00025"/0.006mm | 2.3N or less |

Inch/Metric Stem ø 8mm, M2.5 x 0.45 Thread

| Resolution | Range | Order No.* | Model | Accuracy | Measuring Force |
|---------------------|------------|------------|-------------|------------------|-----------------|
| .00005/.0001/.0005" | .5"/12.7mm | 543-341B | ID-C112RMXB | ±.00010"/0.003mm | 1.5N or less |
| 0.001/0.01mm | 1"/25.4mm | 543-591B | ID-C125RMXB | ±.00010"/0.003mm | 1.8N or less |
| Selectable | 2"/50.8mm | 543-596B | ID-C150RMXB | ±.00025"/0.006mm | 2.3N or less |

| Stem ø 8mm, | M2.5 x 0.45 | Thread |
|-------------|-------------|-------------------------|
| | Stem ø 8mm, | Stem ø 8mm, M2.5 x 0.45 |

| Resolution | Range | Order No.* | Model | Accuracy | Measuring Force |
|----------------------------|------------|------------|------------|----------|-----------------|
| 0.001/0.01mm Selectable | .5"/12.7mm | 543-340B | ID-C112RXB | 0.003mm | 1.5N or less |
| | 1"/25.4mm | 543-590B | ID-C125RXB | 0.003mm | 1.8N or less |
| | 2"/50.8mm | 543-595B | ID-C150RXB | 0.006mm | 2.3N or less |

^{*}Flat back

DIMENSIONS



- Various fixtures suited for individual workpieces can be prepared.
- Measuring accuracy is subject to fixture accuracy

Unit: mm () ANSI / AGD TYPE Display rotate 0



^{*1} A protection class indication (IP=International Protection) is based on the IEC 60529 /DIN40050 part 1/JIS D0207, C0920. The level indicated is valid only if the output connector cap is installed.

SERIES 543 — With Max./Min. Value Holding Function

FEATURES

- The new Peak Hold-Type Digimatic Indicator features both a Key-Lock and Parameter-Lock to prevent accidental changing of settings during
- Parameter setting software makes it even eav to set all available
- An analog bar provides easy-to-read values when scanning for Max, Min and TIR Values.
- The maximum, minimum or runout value can be displayed during
- Go/no-go judgment is performed by setting the upper and lower tolerances for max., min. and runout values.
- High speed sampling ratio of 50 times/s.
- Employing the ABSOLUTE linear encoder, the Signal ID-C always displays the spindle Absolute Position from the origin when turned on.



SPECIFICATIONS

ISO/JIS type ANSI/AGD type

| Resolution | Range | Order No. | | Model | Accuracy | | |
|---|------------|-----------|-----------|---------------|------------------|--|--|
| | | w/lug | Flat-back | | | | |
| .00005/.0001/.0005" 0.001/0.01mm Selectable | .5"/12.7mm | 543-302 | 543-302B | ID-C112AEX(B) | ±.00010"/0.003mm | | |

Inch/Metric

Stem ø 8mm, M2.5 x 0.45 Thread

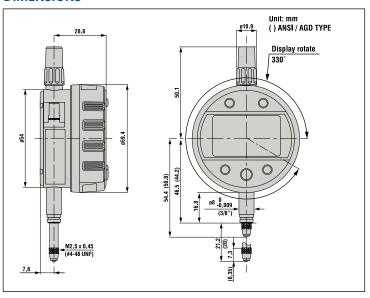
| Resolution | Range | Order No. | | Model | Accuracy |
|---|------------|-----------|-----------|---------------|------------------|
| | | w/lug | Flat-back | | |
| .00005/.0001/.0005" 0.001/0.01mm Selectable | .5"/12.7mm | 543-301 | 543-301B | ID-C112AMX(B) | ±.00010"/0.003mm |

Metric

Stem ø 8mm, M2.5 x 0.45 Thread

| Resolution | Range | Order No. | | Model | Accuracy |
|----------------------------|--------|-----------|-----------|--------------|----------|
| | | w/lug | Flat-back | | |
| 0.001-0.01mm Selectable | 12.7mm | 543-300 | 543-300B | ID-C112AX(B) | 0.003mm |

DIMENSIONS







Technical Data

Refer to the list of specifications 0.001-0.01mm or .00005-.0005"/

0.001-0.01mm

Display: LCD

Length standard: ABSOLUTE electrostatic capacitance-type

linear encoder Max. response speed: Unlimited Measuring force: 1.5N or less Battery: CR2032 (1 pc.), 05SAA217

Battery life: Approx. 12 months under normal use

Equivalent to IP-42*1 IP Rating:

 $^{\star 1}$ A protection class indication (IP=International Protection) is based on the IEC 60529 /DIN40050 part 1/JIS D0207, C0920. The level indicated is valid only if the output connector cap is installed.

Function

Key Lock, Parameter Lock, PC-USB Input, Analog Bar, Fast measurement frequency, Preset (up to 3 values), Tolerance Judgment , Peak Detection , Calculation (Ax), inch/mm conversion (on inch/metric models only) Counting direction switching, Data Output

Low voltage, Counting value composition error,

Overflow error, Tolerance limit setting error

Optional Accessories

905338: Connecting Cable (1m) 905409: Connecting Cable (2m) **21EZA313:** Parameter Setting USB Cable

21EZA198: Spindle lifting lever (12.7mm ISO/JIS type)
21EZA199: Spindle lifting lever (12.7mm ASME/AGD type) Lifting Knob (12.7mm/.5" ISO/JIS models)
Lifting Knob (12.7mm/.5" ASME/AGD models) 21EZA105: 21EZA150: 21EZA197: Lifting Knob (for 25.4/1"mm models) 21EZA200: Lifting Knob (for 50.8/2"mm models)

Spindle lifting cable 540774: Backs (See page F-33.) Contact points (See page F-34.)







Technical Data

Display:

Accuracy: Refer to the list of specifications 0.001-0.01mm or .00005-.0005"/0.001-0.01mm

.00003 .0003

Length standard: ABSOLUTE electrostatic capacitance type

linear encoder

Max. response speed: Unlimited Measuring force: 1.5N or less Battery: CR2032 (1 pc.), **05SAA217**

Battery life: Approx. 12 months under normal use

IP Rating: Equivalent to IP-42*1

*1 A protection class indication (IP=International Protection) is based on the IEC 60529 /DIN40050 part 1/JIS D0207, C0920. The level indicated is valid only if the output connector cap is installed.

Function

Key Lock, Parameter Lock, PC-USB Input, Analog Bar, Fast measurement frequency, Preset (up to 3 values), Tolerance Judgment, Peak Detection (Min Only), inch/mm conversion (on inch/metric models only), Data Output

Alarm: Low voltage, Counting value composition error,

Overflow error, Tolerance limit setting error

Optional Accessories

905338: Connecting Cable (1m) 905409: Connecting Cable (2m) 21EZA313: Parameter Setting USB Cable Applicable Gages Series 511 and 526

ppircubic ouges series 511 und 526



ABSOLUTE Digimatic Indicator ID-C

SERIES 543 — Specially Designed for Bore Gage Application

FEATURES

- The new Bore Gage-Type Digimatic Indicator features both a Key-Lock and Parameter-Lock to prevent accidental changing of settings during operation.
- Parameter setting software makes it easy to set all available parameters. (optional)
- Fast measurement frequency allows the user to increase the number of readings per second from 10 to 50.
- The minimum value holding function provides the easy detection of hole diameter.
- An analog bar indicator is integrated to enhance the intuition in reading.
- Go/no-go judgment is performed by setting the upper and lower tolerances.
- Up to three sets of master values and upper/lower tolerance values can be memorized.
- Employing the ABSOLUTE linear encoder, the ID-C always displays the spindle Absolute Position from the origin when turned on.



SPECIFICATIONS

ISO/JIS type ANSI/AGD type

Inch/Metric Stem dia. 3/8" #4-48 UNF Thread

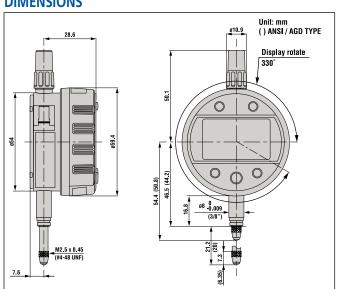
| Resolution | Range | Order No. | Model | Accuracy | Measuring Force |
|--|------------|-----------|-------------|------------------|-----------------|
| .00005/.0001/.0005" 0.001/0.01mm Selectable | .5"/12.7mm | 543-312B | ID-C112GEXB | ±.00010"/0.003mm | 1.5N or less |

Inch/Metric Stem ø 8mm, M2.5 x 0.45 Thread

| Resolution | Range | Order No. | Model | Accuracy | Measuring Force |
|---|------------|-----------|-------------|------------------|-----------------|
| .00005/.0001/.0005 " 0.001/0.01mm Selectable | .5"/12.7mm | 543-311B | ID-C112GMXB | ±.00010"/0.003mm | 1.5N or less |

| Metric Stem ø 8mm, M2.5 x 0.45 Thread | | | | | | | | |
|---------------------------------------|--------|-----------|------------|----------|-----------------|--|--|--|
| Resolution | Range | Order No. | Model | Accuracy | Measuring Force | | | |
| 0.001/0.01mm | 12.7mm | 543-310B | ID-C112GXB | 0.003mm | 1.5N or less | | | |

DIMENSIONS



SERIES 543 — With Green/Red LED and Go/No-go Signal Output Function

FEATURES

- With the max./min. value holding function, the signal ID-C can output the go/nogo judgment result against the peak values set. Substitute for the mechanical/electrical contact, the judgment is carried out by calculating the measurement data obtained. This provides high reliability with no deterioration of the contact point and volume adjustment.
- The signal can be output to an external device such as a sequencer through the NPN open-collector.
- The go/no-go judgment result is also indicated by the green/red LED and the "<, O, >" signs on LCD.
- Employing the ABSOLUTE linear encoder, the Signal ID-C always displays the spindle Absolute Position from the origin when powered up.

- The Signal ID-C achieves the IP54 protection level to resist dust and contaminants for safe operation in harsh machine shop environments.
- The high-speed detector measures 100 times per second.



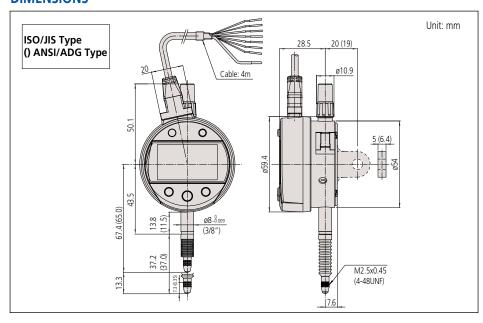
SPECIFICATIONS

| Stem dia. 3/8" #4-48 UNF Infead Iso/his type Ansi/Ago type | | | | | | | | |
|--|--|---------------|-------------------------------|---------------|-----------------|-----------------|--|--|
| Resolution | Range | Order No. (w. | Order No. (w/ lug, flat-back) | | Accuracy | Measuring force | | |
| .00005/.0001/.0005" 0.001/0.01mm | .5" / 12.7mm | 543-352 | 543-352B | ID-C112JEX(B) | ±.00010/0.003mm | 2.5N or less | | |
| Inch/Metric | Inch/Metric Stem ø 8mm, M2.5 x 0.45 Thread | | | | | | | |
| Resolution | Range | Order No. (w/ | / lug, flat-back) | Model | Accuracy | Measuring force | | |
| .00005/.0001/.0005" 0.001/0.01mm | .5" / 12.7mm | 543-351 | 543-351B | ID-C112JMX(B) | ±.00010/0.003mm | 2.5N or less | | |
| | | | | | | | | |

| Stein y Shiniy Mill X Shi Shineda | | | | | | | |
|-----------------------------------|--------|---------------|-----------------|--------------|----------|-----------------|--|
| Resolution | Range | Order No. (w/ | lug, flat-back) | Model | Accuracy | Measuring force | |
| 0.001/0.01mm | 12 7mm | 543-350 | 543-350B | ID-C112IX(B) | 0.003mm | 2 5N or less | |

Stem a 8mm M2 v 0.45 Thread

DIMENSIONS







Technical Data

Accuracy: Refer to the list of specifications Resolution: 0.001mm, .00005"/0.001mm

Display: LCL

Length standard: ABSOLUTE electrostatic capacitance type

linear encoder

Max. response speed: Unlimited Measuring force: 2.5N or less Power supply: DC 5-24V±10% Dust/Water protection level: IP54

Function

Data output (–NG/OK/NG signal, NPN open collector), Remote control (hold-preset, preset-recall, zero-set), Origin-Set, Preset (up to 3 values), Zero-Set, Analog-Bar, go/nogo judgment, Max/Min/Runout value holding, Counting direction switching, Power ON/OFF, inch/mm conversion (on inch/metric models only), calibration mode

Internal calculations using the simple formula of [F(x) = Ax] are available.

Alarm: Low voltage, Counting value composition error,

Overflow error, Tolerance limit setting error

Optional Accessories

902011: Spindle lifting lever* (ISO/JIS type)
902794: Spindle lifting lever* (ANSI/AGD type)
540774: Spindle lifting cable* (Stroke: .4" / 10mm)

125317: Rubber boot Backs (See page F-33.)

contact points (See page F-34.)

21EAA194: Connecting Cable (1m)**

21EAA190: Connecting Cable (2m)**

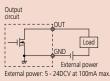
21EZA345: Digimatic Power Supply Unit**

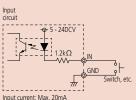
Output pattern

| Wire | – NG | OK | + NG | Composition error |
|---------------|------|-------|------|--------------------|
| Orange (– NG) | Low | High | High | High |
| Green (OK) | High | Low | High | High |
| Brown (+ NG) | High | High | Low | High |
| LED | Red | Green | Red | Red (blinking) |
| LCD | < | 0 | > | "x.xxE" indication |

I/O Specifications

| Wire | Signal | 1/0 | Description |
|--------|--------------------|-----|---|
| Black | – V (GND) | _ | Connected to minus (-) terminal |
| Red | + V (GND) | - 1 | Power supply (5-24VDC) |
| Orange | – NG | 0 | Tolerance judgment result |
| Green | OK | 0 | output: Only the terminal |
| Brown | + NG | 0 | corresponding to a judgment result is set to the below level. |
| Yellow | PRESET_RECALL ZERO | I | External input terminal: If the relevant terminal is set to the low |
| Blue | PEAK_START | I | level, its signal becomes true. |
| Shield | FG | | Connected to GND |





^{*}When using the spindle lifting lever/cable, IP54 is not guaranteed.

** Used only for calibration mode and for automated testing with
an i-Checker





Technical Data

Accuracy: Refer to the list of specifications

Resolution: 0.0005mm/0.001mm or .00002"/.00005"

/.0001"/0.0005mm/0.001mm

Display: LCD

Length standard: Linear encoder Max. response speed: 1000mm/s

Measuring force: 2.0N/2.5N* or less (*60mm range models)

Power supply: 6V DC (via AC adaptor)

Function

Origin-set/Preset, Zeroset, go/no-go judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only)

Alarm: Low voltage, Counting value composition error, Overflow error, Tolerance limit setting error

Standard Accessories

06AEG180JA: AC Adapter 120v **137693**: Lifting Lever

Optional Accessories

936937: SPC cable (40" / 1m)
965014: SPC cable (80" / 2m)
21EAA131: RS-232C cable (80" / 2m)
21EZA099: Remote controller

540774: Spindle lifting cable (stroke: .4" / 10mm)

21EZA101: Spindle lifting knob

264-504-5A: Digimatic Min-processor DP-1VR **21EZA152A**: FREE PARAMETER SETTING SOFTWARE

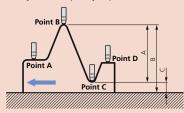
Backs (See page F-33.)
Contact points (See page F-34.)

Application

Difference/Runout measurement

Example: Indicator travel from points A to D

Difference (or Total Runout) is displayed as A. Dimensions B (maximum value) and C (minimum value) can be recalled from memory with a simple key sequence.



| Order No. | А | В | С | D | E |
|-----------|--------|-------|-------|----|------|
| 543-561A | 251.3 | 47.3 | 30.48 | 60 | 7.3 |
| 543-562A | 250.35 | 46.35 | 30.48 | 60 | 6.35 |
| 543-563A | 311.3 | 77.3 | 60.96 | 90 | 7.3 |
| 543-564A | 310.35 | 76.35 | 60.96 | 90 | 6.35 |

Digimatic Indicator ID-H

SERIES 543 — High-Accuracy and High-Functional Type

FEATURES

- This new generation digital indicator offers the excellent accuracy and functionality expected from this class of indicator. Take advantage of its high accuracy backed by 0.5µm / .00002" resolution, remote control functionality via a handheld controller (or an RS-232C interface) and easy runout measurements with the analog bar display.
- The maximum, minimum, or runout value can be displayed during measurement.
- Go/no-go judgment is performed by setting the upper and lower tolerances.
 If a judgment result is out of tolerance, the display backlighting.

the display backlighting changes from green to red, so tolerance judgment can be made at a glance.

- With SPC data output.
- With RS-232C input/output.



SPECIFICATIONS

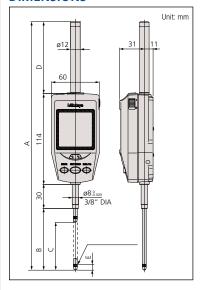
Inch/Metric Stem dia. 3/8" #4-48 UNF Thread

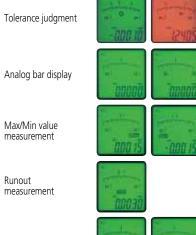
| Resolution | Range | Order No. | Model | Accuracy |
|-------------------------------------|---------------|-----------|----------|----------|
| .00002", .00005", .0001", 0.0005mm. | 1.2" / 30.4mm | 543-562A | ID-H530E | 0.0015mm |
| | 2.4" / 60.9mm | 543-564A | ID-H560E | 0.0025mm |

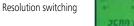
Milston

| Metric | Stem ø 8mm M2.5 X 0.45 Thread | | | | |
|------------|-------------------------------|-----------|---------|----------|--|
| Resolution | Range | Order No. | Model | Accuracy | |
| 0.0005mm, | 30.4mm | 543-561A | ID-H530 | 0.0015mm | |
| 0.001mm | 60.9mm | 543-563A | ID-H560 | 0.0025mm | |

DIMENSIONS











SERIES 543 — With Back-lit LCD

FEATURES

- With ABSOLUTE linear encoder technology, once the measurement reference point has been set it, will not be lost when the power is turned on.
- Go/no-go judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.





- The maximum, minimum, or runout value can be displayed during measurement.
- An analog bar indicator has been integrated to handle upper/lower limit approaching and zero approaching. The display range can be changed.
- With SPC data output.



SPECIFICATIONS

Inch/Metric Stem dia. 3/8" #4-48 UNF Thread

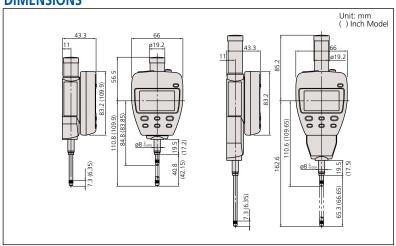
| Resolution | Range | Order No. | Model | Accuracy |
|-----------------------------------|-------------|-----------|-----------|----------|
| | 1" / 25.4mm | 543-552A | ID-F125E | .00012" |
| .0005", .001", 0.001mm, 0.01mm | 2" / 50.8mm | 543-558A | ID-F150HE | .00012" |

| Metric | |
|--------|---|
| Medic | ш |

Stem ø 8mm M2.5 X 0.45 Thread

| Resolution | Range | Order No. | Model | Accuracy |
|------------|-------|-----------|----------|----------|
| 0.001mm, | 25mm | 543-551A | ID-F125 | 0.003mm |
| 0.01mm | 50mm | 543-557A | ID-F150H | 0.003mm |

DIMENSIONS







Technical Data

Accuracy: Refer to the list of specifications

esolution: 0.01mm/0.001mm or .00005"/.0001"/.0005"

/.001"/0.001mm/0.01mm

Display: LCD

Length standard: ABSOLUTE electrostatic capacitance type

linear encoder

Max. response speed: Unlimited

Measuring force: 1.8N/2.3N* or less (*50mm range models)

Power supply: 9V DC (via AC adaptor)

Function

Origin-set/Preset, Zeroset, Go/no-go judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only)

Alarm: Low voltage, Counting value composition error,

Overflow error, Tolerance limit setting error

Standard Accessories

06AEG302JA: AC Adapter 120v **137693**: Lifting Level

Optional Accessories

936937: SPC cable (40" / 1m) SPC cable (80" / 2m)

540774: Spindle lifting cable (stroke: .4" / 10mm) **02ACA571:** Auxiliary spindle spring for 25mm/1" models* **02ACA773:** Auxiliary spindle spring for 50mm/2" models*

264-504-5A: Digimatic Min-processor DP-1VR **543-004-1**: Digimatic presetter

543-004-1: Digimatic presetter
Backs (See page F-33.)

Contact points (See page F-34.)

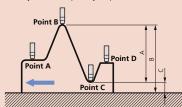
*Required when orienting the indicator upside down.

Application

Difference/Runout measurement

Example: Indicator travel from points A to D

Difference (or Total Runout) is displayed as A. Dimensions B (maximum value) and C (minimum value) can be recalled from memory with a simple key sequence.



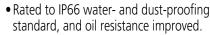




(IP)66







• Slim body design is advantageous for multi-point measurements.

 Improvement in workability with the LCD readout-rotation function.

• Back plunger design (ID-B).

• Built-in tolerance judgment function.

• Switchable resolution.

• Waterproof data output connector.

• Built-in hold/preset function.



ABSOLUTE Digimatic Indicator ID-N / B



Back plunger type ID-B 543-586



Technical Data

Refer to the list of specifications

0.01mm, 0.01mm/0.001mm, .0005"/0.01mm or Resolution:

.0005"/.00005"/0.01mm/0.001mm

Display:

Length standard: ABSOLUTE electrostatic capacitance-type linear encoder

Max. response speed: Unlimited Measuring force: 2.5N (2.0N: Back plunger type)

Battery: SR44 (1 pc.), **938882**Battery life: Approx. 7000 hours under normal use

Dust/Water protection level: IP66

Function

inch/mm conversion (on inch/metric models only)

Zero-setting, Presetting, Direction switching, Tolerance

judgment, Display hold, Data output,

Alarm: Low voltage, Counting value composition error,
Overflow error, Tolerance limit setting error

Optional Accessories

21EZA105: Lifting knob (for ISO/JIS model, ID-N only) 21EZA150: Lifting knob (for AGD model, ID-N only)

21EZA145: Lug (for JIS/ISO model) 21EZA146: Lug (for AGD model)
02ACA376: Rubber boot (for ID-N, NBR) 238774: Rubber boot (for ID-N, silicon) 125317: Rubber boot (for ID-B, NBR) 21EAA212: Rubber boot (for ID-B, silicon) **21EAA194:** SPC cable (40" / 1m) **21EAA190:** SPC cable (80" / 2m)

21EAA210: Bifurcated connecting cable with zero-setting terminal (40" / 1m)

21EAA211: Bifurcated connecting cable with zero-setting terminal (80" / 2m)

Contact points (See page F-34.)

ID-B Digimatic Indicators SPECIFICATIONS

| Metric | Stem ø 8mm M2.5 X 0.45 Thread | | | | |
|------------|-------------------------------|-----------|-----------|----------|-----------------|
| Resolution | Range | Order No. | Model No. | Accuracy | Measuring Force |
| 0.01mm | 5.0mm | 543-580 | ID-B1005 | 0.02mm | 2.0N or less |
| 0.001mm | 5.0mm | 543-585 | ID-B105 | 0.003mm | 2.0N or less |

| Inch / Metric Stem dia. 3/8" #4-48 UNF Thread | | | | | | |
|---|--------------------------------------|--------------|-----------|-----------|-------------------|-----------------|
| | Resolution | Range | Order No. | Model No. | Accuracy | Measuring Force |
| | .0005" / 0.01mm | .22" / 5.6mm | 543-581 | ID-B1005E | .0008" / 0.02mm | 2.0N or less |
| | .0005" / 0.01mm .00005" / 0.001mm | .22" / 5.6mm | 543-586* | ID-B105E | .00012" / 0.003mm | 2.0N or less |

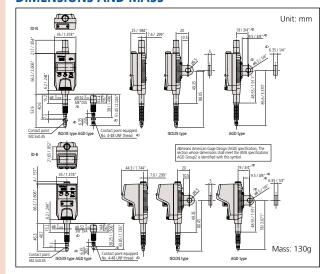
ID-N Digimatic Indicators

| Metric | Stem ø 8mm M2.5 X 0.45 Thread | | | | |
|------------------|-------------------------------|-----------|-----------|----------|-----------------|
| Resolution | Range | Order No. | Model No. | Accuracy | Measuring Force |
| 0.01mm | 5.0mm | 543-570 | ID-N1012 | 0.02mm | 2.0N or less |
| 0.001mm / 0.01mm | 5 Omm | 543-575 | ID-N112 | 0.003mm | 2 ON or less |

| Inch / Metric | Stem dia. 3/8" #4-48 UNF Thread |
|---------------|---------------------------------|
|---------------|---------------------------------|

| Resolution | Range | Order No. | Model No. | Accuracy | Measuring Force |
|--------------------------------------|--------------|-----------|-----------|-------------------|-----------------|
| .0005" / 0.01mm | .5" / 12.7mm | 543-571 | ID-N1012E | .0008" / 0.02mm | 2.0N or less |
| .0005" / 0.01mm .00005" / 0.001mm | .5" / 12.7mm | 543-576* | ID-N112E | .00012" / 0.003mm | 2.0N or less |

DIMENSIONS AND MASS







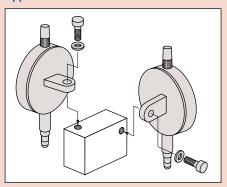


Backs

Optional Accessory for Digimatic and Dial Indicators

There are two ways to support Digimatic and dial indicators--by either holding the stem or the lug on the back of the indicator. The back of the indicator may need to be replaced for special applications. A variety of backs are available for Mitutoyo Digimatic and dial indicators.

Application



ID-S (543-6xx only)*1

02ACB420: Lug-on-center back for ISO/JIS type **02ACB430**: Lug-on-center back for AGD type

02ACB440: Flat back **02ACB610**: Back with post

02ACB620: Adjustable back for AGD type 02ACB630: Adjustable back (ISO/JIS type) 02ACB640: Back with offset lug

02ACB650: Magnetic back

02ACB660: Back with screw mount for AGD type **02ACB670:** Back with screw mount (ISO/JIS type) **02ACB680:** Back with adjustable bracket

¹ Includes the required adapter.



SPECIFICATIONS Description Order No. Series 0 (ø31mm) Series 2 ID-C (all types), ID-F, ID-H Series 3, 4 (ø77, 91mm) Series 1 (ø41mm) 1003 (ø36mm) ID-S (543-7xx only) (Ø57mm) **101211**: a=2.2 **136872**: for water-**101039**: a=2.5 Flat Back 191559: **100836**: a=3.0 Unit: mm 21AZB231: for proof type **191559**: for 1911, 137906: waterproof of for 1003 a=1.0 S type 1913-10 Lug-on-Center Back 190561: 101210: metric type 101040: metric **100691**: metric type **101307**: inch type **190561**: for 1911, 1913-10 Metric type 190139: type 101306: inch type 100797: inch type Unit: mm 12 (11.5) 21AZB230: for Inch type 137905: waterproof of for 1003 S type Unit: mm 900928 900929 Magnetic Back Special order 101167 100837 Back with Offset Lug Special order Unit: mm ø6.5 Back with Post 193172 101169 100839 Unit: mm 28 **193173**: M6x1, Back with 136023: M6x1 136024: M6x1 M6 X1 (#1/4 - 28UNF) **193174**: #1/4-28UNF Screw Mount 101170: #1/4-100840: #1/4-28UNF 28UNF Unit: mm Adjustable Back 136025: M6x1 136026: M6x1 136027: M6x1 M6 X1 (#1/4 - 28UNF) 129721: 101168: 100838: #1/4-20UNC #1/4-20UNC #1/4-20UNC Unit: mm 900008 Back with Dovetail Unit: mm Special order Back with Adjustable 129902: Bracket Dovetail Unit: mm Rack Back 901964: Dovetail bracket for rack back ø7.1



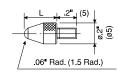


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Contact Points

Optional Accessories for Digimatic and Dial Indicators and Linear Gages

ø.118" (ø3mm) Ball oint



4-48UNF

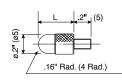
| L | Carbide | Sapphire | Ruby | Plastic |
|------|-----------|----------|--------|---------|
| .25" | 21BZB005* | _ | _ | _ |
| .28" | _ | _ | _ | 902018 |
| .3" | 131262 | 131263 | 131264 | _ |
| .6" | 131265 | 131266 | 131267 | _ |
| 1" | 131268 | 131269 | 131270 | _ |

M2.5 x 0.45mm

| L | Carbide | Sapphire | Ruby | Plastic |
|-------|---------|----------|--------|---------|
| 7.3mm | 901312* | _ | _ | 901994 |
| 8mm | 120045 | 120046 | 120047 | _ |
| 15mm | 120049 | 120050 | 120051 | _ |
| 25mm | 120053 | 120054 | 120055 | _ |

^{*}Furnished with standard metric dial indicators.

Shell point



4-48UNF

| L | Order No. |
|---------------------------|-----------|
| 3/32"(.094") | 193697 |
| 5/32"(.156") | 101184 |
| 1/4"(.25") | 21AAA031 |
| 3/8"(.375") | 21AAA032 |
| 1/2"(.5") | 101185 |
| 5/8"(.625") | 21AAA033 |
| 3/4"(.75") | 101186 |
| 7/8"(.875") | 21AAA034 |
| 1" | 101187 |
| 11/4"(1.25") | 21AAA035 |
| 11/2 "(1.5 ") | 21AAA036 |
| 13/4"(1.75") | 21AAA037 |
| 2" | 21AAA038 |
| 21/4"(2.25") | 21AAA039 |
| 21/2 "(2.5 ") | 21AAA040 |
| 2 ^{3/4} "(2.75") | 21AAA041 |
| 3" | 21AAA042 |

M2.5 x 0.45mm

| L | Order No. | |
|------|-----------|--|
| 5mm | 101386 | |
| 10mm | 101118 | |
| 15mm | 137393 | |
| 20mm | 101387 | |
| 25mm | 101388 | |
| 30mm | 21AAA254 | |

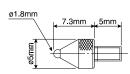
ø.16 Ball Point



4-48UNF

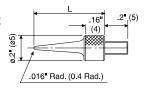
Order No. 21BZB005

ø1.8mm Ball Point



M2.5 x 0.45mm 101122

Needle point



4-48UNF

| L | Order No. |
|-------|-----------|
| .6" | 21AAA030 |
| 1" | 21AAA046 |
| 11/2" | 21AAA047 |
| 2" | 21AAA048 |

M2.5 x 0.45mm

| L | | Order No. |
|-----|----|-----------|
| 15n | nm | 101121 |
| 17n | nm | 137413 |

Flat point



4-48UNF

| D | L | Order No. |
|-------|------|-----------|
| Ø1/2" | 3/8" | 101188 |
| Ø3/8" | 3/8" | 101189 |

M2.5 x 0.45mm

| D | L | Order No. |
|-------|------|-----------|
| Ø10mm | 10mm | 101117 |

Flat-point, Carbide tip

4-48UNF



| D | d | L | Order No. |
|-------|-------|-----|-----------|
| Ø.2" | Ø.17" | .2" | 131259 |
| Ø.27" | Ø.25" | .4" | 131260 |
| Ø.41" | Ø.37" | .4" | 131261 |

M2.5 x 0.45mm

| D | d | L | Order No. |
|---------|--------|------|-----------|
| Ø5.2mm | Ø4.3mm | 5mm | 120041 |
| Ø7mm | Ø6.5mm | 10mm | 120042 |
| .10.5mm | Ø9.5mm | 10mm | 120043 |

Spherical-point, Carbide tip



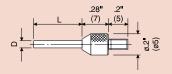
| 4-48UNF | |
|---------|--|
| | |

| D | d | Radius | L | Order No. |
|-------|-------|--------|-----|-----------|
| ø.2" | ø.17" | .2" | .2" | 131273 |
| ø.27" | ø.16" | .16" | .4" | 131274 |
| ø.41" | ø.37" | .4" | .4" | 131275 |

M2.5 x 0.45mm

| D | d | Radius | L | Order No. |
|---------|--------|--------|------|-----------|
| ø5.2mm | ø4.3mm | 5mm | 5mm | 120058 |
| ø7mm | ø6.5mm | 7mm | 10mm | 120059 |
| ø10.5mm | ø9.5mm | 10mm | 10mm | 120060 |

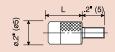
Needle point, Carbide tipped



| 4-48UNF | | | | |
|---------|------|-----------|--|--|
| D | L | Order No. | | |
| ø.018" | .12" | 131281 | | |
| ø.04" | .12" | 131280 | | |
| ø.06" | .5" | 131279 | | |
| ø.078" | .04" | 131271 | | |

| M2.5 x 0.45mm | | |
|---------------|-------|-----------|
| D | L | Order No. |
| ø0.45mm | 2.5mm | 120066 |
| ø1mm | 2.5mm | 120065 |
| ø1.5mm | 13mm | 120064 |
| ø2mm | 1mm | 120056 |
| ø2mm | 8mm | 137257 |

ø.2" (ø5mm) Flat point



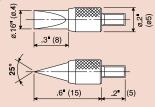
4-48UNF

| L | Order No. |
|-------|-----------|
| 5/16" | 133017 |
| 1/2" | 21AAA043 |
| 3/4 | 21AAA044 |
| 1 | 21AAA045 |

M2.5 x 0.45mm

| L | Order No. |
|-----|-----------|
| 8mm | 131365 |

Knife-edge point, Carbide tipped



4-48UNF

Order No. 131282

M2.5 x 0.45mm Order No. 120067

Spherical point



4-48UNF

| D | L | Radius | Order No. |
|--------|---------|--------|-----------|
| ø.5" | .125" | .28" | 101205 |
| ø.375" | .09375" | .35" | 101204 |

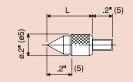
M2.5 x 0.4 5mm

| D | L | Radius | Order No. |
|-------|-----|--------|-----------|
| ø10mm | 5mm | 7mm | 101119 |

Contact Points

Optional Accessories for Digimatic and Dial Indicators and Linear Gages

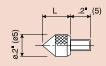
60° Conical point



4-48UNF Order No. 1/2" 101190

| M2.5 x 0.45mm | | |
|---------------|-----------|--|
| L | Order No. | |
| 10mm | 101120 | |

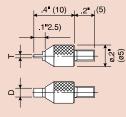
90° Conical point



| 4-48UNF | | |
|---------|-----------|--|
| L | Order No. | |
| 1/4" | 101191 | |

| M2.5 x 0.45mm | |
|---------------|-----------|
| L | Order No. |
| 5mm | 101385 |

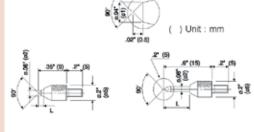
Blade point, Carbide tip



| 4-48UNF | | |
|---------|-------|-----------|
| D | T | Order No. |
| 08" | .016" | 131276 |
| 08" | .024" | 131277 |
| 16" | .04" | 131278 |

| 1VIZ.5 X U.45IIIIII | | |
|---------------------|-------|-----------|
| D | T | Order No. |
| 2mm | 0.4mm | 120061 |
| 2mm | 0.6mm | 120062 |
| 4mm | 1mm | 120063 |

90° Conical point, Carbide tipped



| 4-48UNF | |
|---------|-----------|
| L | Order No. |
| .08" | 131272 |

| M2.5 x 0.45mm | | |
|---------------|-----------|--|
| L | Order No. | |
| 2mm | 120057 | |

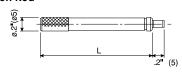
| M2.5 x 0.45mm | |
|---------------|-----------|
| L | Order No. |
| 8mm | 120068 |

Order No.

131283

4-48UNF

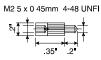
Extension Rod

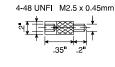


| 4-48UNF | | | |
|-------------|--------|--|--|
| L Order No. | | | |
| 1/2" | 139167 | | |
| 1" | 301655 | | |
| 2" | 301657 | | |
| 4" | 301659 | | |

| M2.5 x 0.45mm | | | |
|---------------|--------|--|--|
| L Order No. | | | |
| 10mm | 303611 | | |
| 20mm | 303612 | | |
| 30mm | 303613 | | |
| 100mm | 303614 | | |

Point Conversion

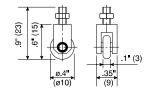




| Order No. |
|-----------|
| 21AAA011 |
| |

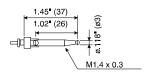
| Order No. |
|-----------|
| 21AAA012 |

Roller Point



| 4-48UNF | M2.5 x 0.45mm |
|-----------|---------------|
| Order No. | Order No. |
| 901991 | 901954 |

Lever Point



| 1 100111 |
|-----------|
| Order No. |
| 900393 |

4-48UNF

| M2.5 x 0.45mm |
|---------------|
| Order No. |
| 900391 |

Interchangeable Contact Point Set (M2.5x0.45) Set Order No. 7822



| Individual No. | Description |
|----------------|--------------------|
| 131365 | Flat Point (ø5mm) |
| 101117 | Flat Point (ø10mm) |
| 101121 | Needle Point |
| 101119 | Spherical Point |
| 101118 | Shell Type Point |
| 101387 | Shell Type Point |



Spindle Lifting Lever and Cable

Optional Accessories for Digimatic and Dial Indicators

Spindle Lifting Lever

• The Spindle Lifting Lever is attached to the top end of the spindle for improved inspection efficiency when using a dial indicator mounted on a stand.

Applicable S-Type Thickness and Depth Gages

| Order No. | Description |
|-----------|------------------------------|
| 21AZB149 | Depth gages up to 12.7mm/.5" |
| 21AZB150 | Depth gages up to 25mm/1" |
| | S-Type thickness gage |



Dove Tail Type Lever Assembly

| Order No. | Lever up to .5" / 12.7mm | Screw | Screw Thread |
|-----------|-----------------------------|--------|--------------|
| 21EZA198 | 21AZB149 | 101171 | M2.5 |
| 21EZA199 | 21AZB149 | 101047 | 4/48 UNF |



Spindle Lifting Cable

901975: with auto-stop function **540774**: without auto-stop function **971753**: With release-speed control

Lifting range: 1" / 25.4mm



Spindle Lifting Pick

137693

Applicable spindle diameter; 4.8mm



Use for Series 1 Dial Indicators (up 5mm / .25")

| Set Order No. | Lever | Screw | Screw Thread |
|---------------|--------|--------|--------------|
| 21BZA610 | 900527 | 101047 | 4-48 UNF |
| 21BZA205 | 900527 | 101171 | M2.5 x 0.45 |



Use for Series 2 Dial Indicators (up to 10mm/.4")

| Set Order No. | Lever | Screw | Screw Thread |
|---------------|--------|--------|--------------|
| 902794 | 900525 | 101047 | 4-48 UNF |
| 902011 | 900525 | 101171 | M2.5 x 0.45 |



Use for Series 2 Dial Indicators (up to 10mm/.4") and 1 Group S-Type

| Set Order No. | Lever | Screw | Screw Thread |
|---------------|----------|--------|--------------|
| 21BZA613 | 21BZA612 | 101047 | 4-48 UNF |
| 902100 | 21BZA612 | 101171 | M2.5 x 0.45 |



Use for Series 2 Dial Indicators (up to 20mm/.8") and Series 3 and 4 Dial Indicators (up to 10mm/.4")

| | | - ' ' | · |
|---------------|--------|--------|--------------|
| Set Order No. | Lever | Screw | Screw Thread |
| 903425 | 903307 | 192753 | 4-48 UNF |
| 903424 | 903307 | 192686 | M2.5 x 0.45 |



Spindle Lifting Knob

| Set Order No. | Range |
|---------------|--------------|
| 21EZA197 | For 1" range |
| 21EZA200 | For 2" range |



Application

